



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

DLL-#F-B-#5
Job Sheet 178794



Part No: DLL-#F-B-#5

Job Qty: 2 ea

Part Name: Thimble Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/11/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG DLL-#### Rev. A IPP Rev. A 18.05.18 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/11/18	6/11/18	0.00	0.00	Start Up Large Fab-7		DYC 19/06/08
100	HandFinish	2 pcs	6/11/18	6/11/18	0.00	0.20	HandFinish7		DYC 18/06/08
110	Large Fab	2 pcs	6/11/18	6/11/18	0.00	4.00	Large Fab 3		DYC 18/06/08
115	QC	2 pcs	6/11/18	6/11/18	0.00	0.00	QC9		FL
120	QC	2 pcs	6/11/18	6/11/18	0.00	0.00	QC5		FL
130	SprayPaint	2 pcs	6/11/18	6/11/18	0.00	0.20	Spray Paint		Jano 13/06/2018
140	QC	2 pcs	6/11/18	6/11/18	0.00	0.00	QC14		18-6-14
180	Packaging	2 pcs	6/11/18	6/11/18	0.00	0.00	Packaging3		DYC 18/06/08
190	QC21-SA	2 Ea	6/11/18	6/11/18	0.00	0.00	QC21		DYC 18/06/08

Part Op 100 - 1-Bead blast, remove paint. 2-Paint on the inside of the thimble side tubes can remain.

Descriptions: 110 - 1-Weld as per DWG. 2-Grind as per DWG. 3-Remove factory markings. 4-Drill holes as per DWG. 5-Deburr.

130 - Prime and paint as per DWG. PRIME: Start Time: 138847 Finish Time: PAINT: Start Time: 138823

Finish Time:

180 - SHIP THIMBLES TO ATLANTIC BRAIDS.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
7972K117	Thimble Retainer	.2080 ft (.104 ea)	90-Start up Operation	5073659

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	7972K117	0	5	0



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S079346



Part: DLL-#-F-B-#-5

Job No: 178794

Serial No/Batch: S079346

Revision: A

Inspector:

Instructions:

Date: 06/08/18

Specifications

could not be found.

Plex 6/7/18 2:09 PM dart.Lussier.Patrick